technical

Latrobe Plant

DATA

Electronics Division

Latrobe, Pennsylvania

CARBORUNDUM

100EB8 Issue 3 Sheet 1 of 2

### KOVAR® ALLOY WEIGHT CONVERSION FACTORS

#### **GENERAL**

Density of Kovar $^{\circledR}$  alloy is .302 lbs per cubic inch. When using weight tables for steel shapes multiply by factor of 1.065 to obtain equivalent weight in Kovar alloy.

From weight table for steel rod 1" dia. weight 2.670 lbs/ft. times 1.065 is 2.84 lbs/ft for Kovar alloy.

### KOVAR® ALLOY STRIP

***************************************	STOCK SIZES	LBS/FT (1)	LBS/FT(2)	
THICKNESS (INCHES)	WIDTH (INCHES)	FOR STANDARD WIDTH	FOR SPECIAL 1" WIDTH	
.005	6-1/2	.117	•018	
.010	6-1/2	. 234	.036	
.015	6-1/2	.355	.054	
.020	6-1/2	. 468	.072	
.030	13	1.40	. 108	
.040	13	1.87	. 144	
.050	13	2.33	.179	
.060	13	2.80	. 216	
.100	13	4.67	.358	
.125	13	5.85	.450	

To find the weight of non-standard widths multiply the non-standard width by the weight of 1" width as shown in column (2) above.

Example: To find the weight of  $.010 \times 3/4$ " (.750)

 $.036 \times .750$  is .027 lbs/ft.

## KOVAR® ALLOY SEAMLESS TUBING

(0.D<sup>2</sup> minus I.D<sup>2</sup>) times 2.84 is weight in 1bs/ft. FORMULA:

To find the weight of one foot tubing 1" 0.D. **EXAMPLE:** 

x .050" wall (.90 nominal I.D.) (1 -.81) times

2.84 is .540 lbs/ft.

Kovar® tubing is sold and measured by the foot. NOTE:

The conversion factor obtained by the above formula does not take tolerance into consider-

ation and is only an approximate figure.

# KOVAR® ALLOY ROD & WIRE

FORMULA: Weight per foot is 2.84 times diameter squared.

To find weight of 2-1/4" diameter rod: 2.84 times  $(2.250)^2$  is 14.3 per foot. **EXAMPLE:** 

DIAMETER (INCHES)	LBS/FT	DIAMETER (INCHES)	LBS/FT	DIAMETER (INCHES)	FT/LB_
.030	.0026	. 500	.710	.005	14300
.035	.0035	.625	1.11	.010	3500
.040	.0045	.750	1.60	.013	2100
.050	.007	1.000	2.84	.015	1500
.060	.010	1.125	3.6	.018	1080
.070	.0138	1.250	4.5	•020	900
.080	.018	1.375	5.4	.025	580
.0938	. 025	1.500	6.4	.030	400
.100	.028	1.625	7.5	• 035	300
.125	.045	1.750	8.7	.040	225
.156	.069	2.000	11.4	.045	175
. 1875	.100	2.125	12.9	.050	145
. 250	.178	2.500	17.7	.060	100
.3125	. 278	3.000	25.5	.080	55
.375	. 400				